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⑰ **Porous spherical glass filtrating beads and method for the manufacturing thereof.**

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Description

The present invention concerns porous glass mineral filtering beads containing oxides of at least Si and Zr, said beads being usable for filtration in general, chromatographic separation in general and especially in gel adsorption and permeation chromatography. These beads are in the form of spheres of preferably substantially uniform size and porosity, these parameters being controllable by adjusting the operative parameters of the method of preparation thereof.

It is well known that current organic porous filtering materials usable in gel adsorption and permeation chromatography, for instance crosslinked dextrans (SEPHADEX), polyacrylamides, agarose, polyhydroxyacrylates, polystyrenes and others cannot withstand relatively high filtration pressures because they tend to swell or shrink with consequent deterioration of the permeability parameters and loss of filtration efficiency (channelling).

Now, for efficient chromatography separation as well as for the selective adsorption of biochemicals (enzymes, cells, hormones, lectins and others) loss deformation materials are needed, preferably of spherical shape to ensure homogeneous distribution and advantageously regenerable by thermal treatments.

Consequently, mineral beads have been developed for this purpose, mainly silica beads with relatively well controlled size and porous structure. Such materials are, for instance, the filtering aids named in the trade as LICHROSORB (MERCK); TDK-Gel (TOYO SODA); SPHEROSIL (RHONE-POULENC) and Controlled pore Glass (CPG by CORNING). These materials are generally manufactured by gelling-dispersive techniques starting from waterglass or colloidal silica sols or by fusion of silicate batches. Methods also exist based on the prepolymerization of Silicon alkoxides into liquid oligomers, pulverization or dispersion of said oligomers into droplets of controllable size and hardening of said droplets by hydrolytic gelation into porous SiO_2 beads. References on these methods are for instance: R. ENDELE et al., *J. of Chromatography* 99 (1974), 377—393; USP 3,667,909 (THOMAS); KOHLSCHUTTER et al., *Kolloid Zeitsch. & Zeitach, fuer Polymere* 243 (1971);, 148—152.

Although beads of porous silica presently on the market have merits, they are costly, sometimes lack homogeneity in shape (spherical), size and porosity and they are not stable in alkali ($\text{pH} > 10$). Therefore attempts have been made to provide porous composite minerals having improved stability in basic media. For instance, DE—A—2,317,455 discloses powders for packing chromatography columns consisting of porous microspheres (1—10 μm) with a thermally stable metal oxide such as Al_2O_3 , ZrO_2 , TiO_2 , Fe_2O_3 or SnO_2 on the surface. DE—A—2,411,848 discloses the existence of Al_2O_3 microspheres obtained by agglomeration and firing of alumina particles resulting from the spray-dehydration of acidified aluminate solutions.

On the other hand, porous SiO_2 or mixed metal oxides are well known which can be prepared by the technique so called "sol-gel hydrolysis" which involves control-hydrolysing metal alkoxides into corresponding hydroxylated compounds and subsequent self-condensation to metaloxane structures by dehydration and heat. For instance, JP—A—58—194,748 (SUWA SEIKOSHA) discloses the hydrolysis of metal alkoxy compounds by the sol-gel process and the conversion of the gelled products by heat into microporous structures suitable for use as carrier for enzymes and other living materials. Other references in the field of porous glass for various purposes including filtration media and the manufacturing of optical glass are: JP—A—58—208,144; 58—213,655; 58—199,734; 58—199,733; 58—194,749 (all to SUWA SEIKOSHA); JP—A—58—169,121 (HITACHI); JP—A—57—190,645 (TOYOBO); JP—A—57—191,220 (HITACHI); H. MURAYAMA et al., *Shikdai Kyokaiishi* 1973, 48 (7), 439—44; B. E. YOLDAS, *J. Am Ceram. Soc.* 1982, 65 (8), 387—93; *Ultrastruct. Process. Ceram., Glasses Compos. (Proc. Int. Conf.)* 1983, 60—69, D. R. WILEY, New York; E. YASUDA et al., *Sci. Sintering* 1978, 10 (2), 97—102; M. A. VICARINI et al., *Bull. Soc. Chem. Fr.* 1970, (10), 3884—7.

Further documents uncovered by the Official Search are listed hereunder:

EP—A—65863 (1) discloses a method of producing ceramic-forming metal hydroxide and oxide powders with variable and predeterminable sintering and densifying characteristics by hydrolyzing several samples of metal alkoxides using different amounts of water, calcining and sintering said hydrolyzed samples to produce samples of said metal oxide powder, and measuring the density of said samples of said metal oxide to obtain the relationship between said density and the water-alkoxide ratio. Then, by selecting the sintered density desired, hydrolyzing said alkoxide with the amount of water which corresponds to said desired sintered density to form said metal hydroxide, and drying said metal hydroxide it is possible to form said desired metal hydroxide powder; if an oxide powder is desired, heating said metal hydroxide powder to form said metal oxide powder can then be performed.

WO—A—83 03823 (2) discloses a method for preparing a ceramic material comprising a metal oxide, said method comprising ball milling a metal oxide powder and sintering said metal oxide powder. The latter is obtained by hydrolyzing at least one alkoxide to form a slurry, drying the metal oxide powder in said slurry, granulating and calcining, and conducting said ball milling within a determined pH range that maximizes dispersion of metal oxide powder within the slurry.

KOLLOID ZEITSCHRIFT & ZEITSCHRIFT FUER POLYMERE 243 (1971), 148—152 (3) discloses a method for making porous beads from silica. According to this method, a mother solution is prepared from silica ethoxide, diluted N/100 hydrochloric acid and alcohol; then after a preliminary hydrolysis has taken place,

the solution is heated to 120°C to drive off volatiles and there is obtained a solution (of oligomers) in which 1.4 ethoxy groups per Si atom have been split. This solution is stable and reproducible. It was converted, immediately afterwards, into beads by adding it under violent stirring to an ethanol-water solution activated with N/10 HCl. After agitating several hours at 70°C, the beads were boiled with diluted HCl, thoroughly washed with water, predried in air and finally dried at 120°C. Depending on preparation parameters a full range of beads of size from 10 µm to 1 mm were obtained. Typical bead properties (very briefly summarized) were: distribution of preferred size in classified fraction: 90%; structure density: 2.04 g/ml; porosity 0.373; specific area 682 m²/g (BET); volume of pores: 0.29 ml/g; average pore diameter 20 Å; etc. ...

10 US—A—3 922 333 (4) discloses the preparation of mullite powder by boiling a mixture of aluminium and silicon isopropoxides in isopropanol in the presence of ammonium hydroxide. The powder can be thereafter sintered by hot pressing into objects of near theoretical density usable as catalyst bases.

US—A—3 887 692 (5) discloses the preparation of spheroids of aluminium halo-hydroxides as an antiperspirant component. One useful dispersion technique, i.e. the discharging of very fine droplets of a basic aluminium halide solution into the vortex of an insolubilisation dispersant medium is detailed in this reference.

Although some of the above references provide porous glass structures suitable in some cases for making filtration, they did not disclose regular spherical beads of substantially uniform size and controlled pore size and distribution. The beads of the present invention, as defined in claim 1, enable to fill this gap.

20 For making the beads of the invention, there is first provided a mother solution containing silicon alkoxides, zirconium alkoxide and, optionally, other metal alkoxides in the presence of a water-soluble solvent, e.g. alcohol, water and, possibly, an amount of acid or basic catalyst. The mother solution is formed into microdroplets by any conventional means, e.g. pulverization, spraying, atomization or dispersion after which the droplets are contacted with a hydrolyzing and gelling solution whereby they are converted into porous metaloxane homogeneous microsphere by hydrolysis and self-condensation according to the principle of the sol-gel techniques.

A particularly suitable method for making the beads of the invention involves the following steps: a solution of silicon alkoxide, preferably silicon tetraethoxide is first made containing one or more lower alcohols (for instance thanol, isopropanol, amyl alcohol, butanol and others), zirconium alkoxide and a basic or acid catalyst such as ammonia or an organic amine or HCl or another mineral acid. Then the solution is converted to microdroplets, for instance by atomization or by adding it dropwise to a gelling aqueous solution stirred sufficiently to provide a homogeneous dispersion of microspheres of a few microns to several hundreds of microns. Depending on the case, such amine catalyst can be added to the solution of metal alkoxides and/or to the gelling solution. The stirring is carried out a time sufficient to enable the microspheres to hydrolyze and the alkoxides contained therein to harden by gelation and self-condensation to provide a spherical structure sufficiently rigid to be manipulated without collapsing. Then the beads are isolated by usual means, decanting, filtration, centrifugation, solvent exchange and subsequent rotoevaporation under partial vacuum, etc., and they are dried and heat treated to ensure full hardening of the structure.

40 The alkoxides solution need not be limited to silicon and zirconium but other metal alkoxides or organic chelates can be added (such as for instance titanium and aluminum alkoxides or aluminium complex acetylacetonates or acetylacetonates) so as to obtain further composite metaloxane structures. It is indeed known that composite metal oxides including silica and other refractory oxides such as Al₂O₃, zirconia and titania provide better resistance to alkali than pure SiO₂. Therefore, in the present invention, composite metaloxane beads containing oxides of Si, Zr, Al and Ti have been made and shown to be particularly resistant to strong alkaline solutions. The term "homogeneous metaloxane structure" used here refers to polymeric metal-oxygen network structures in which the various metals are homogeneously distributed on the molecular scale, this being in contrast with prior art structure which rather involve mixtures of metal oxides on the agglomerate scale of several Angstroms or more. This is an extremely valuable characteristic for the filtration of high pH solutions.

50 The aqueous medium (called gelling medium) in which the alkoxide solution is added dropwise under dispersing conditions can be water or an acidic or basic aqueous solution. The rate of gelation of the droplets will naturally depend on the concentration of the acid or basic catalysts therein and also on the amount of acid or base in the gelling and dispersing solution. Too much catalyst will provide rates that may be too fast to ensure nice homogeneous sphere formation but too little catalyst may be insufficient to provide positive hardening and the formation of a self-sustaining structure; therefore the correct amount of catalyst is between these two extremes and shall be selected by practitioners according to their needs; actually using a total of about 0.01 to 1 mole of catalyst per total molar amount of alkoxide is suitable in the present invention. The preferred catalysts are HCl or ammonia or triethanolamine. When acid is used as a catalyst, diluted HCl is preferred. Organic amines should be water soluble and include, for instance, triethylamine, pyridine, pyrrolidine, and other like aliphatic and heterocyclic amines. In addition, by varying the catalyst concentrations, the total pore volume and structure can be accordingly altered. For instance, using ammonia as the catalyst, in general, the pore size increases with the catalyst concentration.

60 The dispersion phase is preferably agitated under rotation such as to provide a liquid vortex spinning down toward the center of the container; for achieving this, vertical blade stirrers or propeller stirrers are

adequate, rotations of about 200 to 1000 rpm being convenient; when adding the organic gelling solution dropwise to the dispersant solution, the former is preferably dispersed by gravity or by spraying (by means of a nozzle) so that the delivered liquid hits the sloping edges of the dispersing phase under rotation.

The gelling liquids described above are not very stable per se and, consequently, they must be subjected to dispersion in the aqueous phase quite readily after their preparation. Other types of alkoxide solution (precursor liquids) also usable as mother-solutions are quite stable on storage and can be prepared by allowing the prepared alkoxide solutions to undergo partial self-oligomerization and stabilization before use. In order to achieve such prepolymerization, a small amount of water is added together with a catalyst (the catalysts are still the same as disclosed before, preferably mineral acids) and a prehydrolysis of the alkoxides is allowed to proceed for a limited period. It is important to note that, practically, the silicon alkoxide alone should be allowed to prehydrolyze first before adding the remaining alkoxides of the other metals. Thus, a solution is first prepared containing the silicon alkoxide, a solvent, an amount of water and the catalyst; then it is heated for prehydrolyzing the silicon compound and, thereafter, after cooling, the other alkoxides of Zr, and optionally Al and Ti are added and also prehydrolyzed. Thereafter, stabilization is effected by eliminating the water, excess of catalyst and volatile by-products and solvents by evaporation at temperatures of the order of 60 to 150°C under ambient pressure or under reduced pressure. During this elimination of the volatile components of the mixture, the viscosity (measured at room temperature) significantly rises and the oligomerized "metaloxy-alkoxide" solution becomes remarkably storage stable (several weeks to several months for solution having viscosities of the order of 5 to 50 cSt). Nevertheless, such storage stable solutions can be used any time for the dispersion into droplets stage with equally excellent results; however, in general, the concentration of the alkali catalysts in the water dispersive phase is preferably increased with such precursor solutions as compared to the cases when using the gelling solutions; the use of about 10 to 100% molar quantities of concentrated ammonia relative to the alkoxides to be hydrolyzed (to be added to the water phase after the dispersing therein of the precursor solution) is preferred.

To enable closer control of the bead size and the bead porosity (volume and size of pores per weight of beads), water insoluble solvents can be added to the precursor solution before dispersion; solvents such as petroleum ether or cyclohexane are convenient, the proportions thereof, relative to the precursor solution being about 1:20 to 1:5 by weight. The function of such water insoluble solvents is presumably to aid in droplet shaping and separation from the aqueous phase and to control the leaching from the droplets of hydro-soluble solvents (alcohols) by the water phase, the formation and size of pores depending on the rate of leaking of such water soluble solvents from the droplets before or in the course of their hardening into beads. Furthermore, different prehydrolysis and selfoligomerization conditions furnish differently stable precursors and, in turn, different porosities.

In order to complete the hardening of the separated and dried beads, thermal treatments, for instance heating from about 400 to 1200° in air for about 1 hour to 5 hours or in an inert gas, can be applied. In performing such treatment, the temperature should preferably be raised carefully to avoid bead breaking (internal pressure effects); in general temperature rises of about 1 to 10°C/min are convenient. It should be noted at this stage that the aforementioned technique is apparently similar to that disclosed by KOHLSCHUETTER et al., (*Kolloid Zeitschr. & Zeitschr. fuer Polymere* 243 (1971), 148—152) with reference to the preparation of porous silica beads. However, this author only uses water-alcohol gelling solutions and HCl as gelation catalyst. Furthermore, KOHLSCHUETTER does not disclose homogeneous metaloxane structures involving other metal oxides besides silica which strongly limits the capacity of the beads in use for affinity chromatography in high pH media as compared with the beads of the present invention.

Also the present technique involves much faster reactions than that reported by KOHLSCHUETTER, i.e. 6—8 hrs at 70°C including the requirement that the beads must be strengthened by boiling in hydrochloric acid before separation from the reaction medium.

The beads resulting from the present process have good sphericity and a diameter which can be comprised between approximately 5 and 500 μm depending on the conditions. By appropriate sieving of the terminated beads, lots of substantially uniform sizes (i.e. $\pm 20\%$ the average diameter) can be obtained in yields often in the range of 80%. The achievable porosity is in the range of 100 to 600 m^2/g and is controllable to some extent by a) adjusting the operative conditions and the solution concentrations and b) amplifying pore size by alkaline solution treatment. For this, the beads are preferably boiled in an aqueous or aquo-alcoholic solution of sodium hydroxide for a time sufficient to leach-out part of the material of the beads internal surface with consecutive enlargement of the pore size. Normally, pore size of 2 to 500 nm are achievable in this invention. Also the volume of the pores can be between 0.2 cm^3/g and 4 cm^3/g .

Furthermore, the external surface of the present beads is extremely smooth and the dry beads are exceptionally easily free flowing. For instance, if poured dry by gravity in a glass tube (for instance a tube with an internal diameter not exceeding about 10 times the beads diameter), they slide so freely one over each other that the volume they will occupy is practically the minimum possible volume theoretically attainable.

For using the beads for chromatographic separations, a solution of homogeneously dissolved species to be separated is poured over a column filled with the beads of the invention and then elution is brought about with solvents of progressively changing polarity. Naturally, provided that appropriate derivatization of the beads is effected, the latter are suitable for chromatography by ion exchange or ligand exchange,

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hydrophobic chromatography, reversed phase chromatography and others. The beads of the invention are also usable, when selected in the 5—10 μm range or below and properly derivatized as usual in the field of HPLC (high performance liquid chromatography) and related techniques.

The following Examples illustrate the invention in further details.

Example 1

A solution of silicon, zirconium, aluminum and titanium alkoxides (g 4-A) was prepared by mixing together the following partial solutions:

- i) 9 g of $\text{Si}(\text{OEt})_4$ in 3.3 g of tert.amylalcohol (t. AmOH) and 0.65 g of a 1 N HCl n-butanol (BuOH) solution.
- ii) 3.8 g of $\text{Zr}(\text{O}i\text{Pr})_4 \times 1.6 i\text{PrOH}$ in 3.2 g of t. AmOH
- iii) 4.6 g of di-sec. BuAl acetoacetate (Al chelate) in 1.7 g of t.AmOH
- iv) 2.8 g of $\text{Ti}(\text{O}i\text{Pr})_4$ and 3 g of triethanolamine (TEA) in 2.5 g of t.AmOH.

Solution g 4-A was heated for 15 min at 60°C (with condenser fitted on the flask) and, after cooling, it was diluted with 14.4 g of the following solution (v) containing b.w. BuOH 50% (7.2 g), EtOH 40% (5.76 g), H_2O 10% (1.44 g). This solution was dispersed immediately into water at room temperature according to the following procedure:

In a 50 ml beaker, 20 ml of pure water was rotated with a vertical blade stirrer until it formed a well defined vortex tapering toward the center with sides sloping at an angle of approximately 30—45° (about 300 rpm). The solution g 4-A (5, 10 or 20 ml depending on the run) was added dropwise, the drops falling vertically about to the middle of the slope of the rotating liquid. Nice little spheres formed immediately which gelled rapidly; after 15 min stirring, the beads were filtered out and dried in an oven (air drying) at 95°C. The size of the spheres was substantially uniform (about 100 μm) and the shape did not change significantly after heating to 850°C in air. The oxide composition of the spheres corresponded to approximately (by weight %): 50 SiO_2 , 20 ZrO_2 , 15 Al_2O_3 , 15 TiO_2 . Efficient filtrating beads were achieved with these beads which withstood aqueous solutions with pH up to 13 without noticeable deterioration.

If in this Example the t.AmOH is replaced by n.BuOH the same results are observed, the obtained spheres being however slightly smaller.

Example 2

In the manner of previous Example 1, a solution identical with g 4-A was prepared except for the addition of 28.5 g of EtOH and 35.7 g of n.BuOH instead of the quantities given previously; this solution was identified as g4—20%.

The dispersion into water was done exactly as in the previous example (10 ml of g4—20% in 40 ml H_2O agitated at 350 rpm); but after a few minutes, 10 ml of 0.1 N aqueous NH_4OH were further added. Nice solid spheres were obtained which, after drying, were stable up to 600°C. When ammonia was replaced by an equivalent solution of TEA, the same results were obtained. With more concentrated ammonia (1 N or 2 N) most of the spheres were destroyed.

The size of the spheres could be modified by adding 1—2% b.w. surfactants to the dispersing water. For instance, using polyoxyethylene-sorbitan monolaurate (TWEEN 20) or sodium dodecylsulfate (SDS) gave much smaller spheres (20—60 μm) than polyvinylalcohol (PVA) 1.5%; spheres 60—130 μm . Polyethylene glycol (PEG 400; 1%) gave 30—80 μm spheres.

Surface area of the beads was measured according to the known BET technique (see "Adsorption, surface area and porosity" Ed. by S. I. Gregg & K. S. W. Sing; 1982, Academic Press, N.Y.).

A MICROMERITICS Model 2200 high speed surface area analyzer was used. For determining pores sizes a CARLO ERBA Model AG/65 porosimeter was used according to usual means. For making the measurements, spheres with sizes in the 50 μm range were selected. The beads resulting from the compositions of the present example had a porosity of about 290 m^2/g after heating for 4 hours at 140°C. This porosity was decreased to about 80—100 m^2/g after 1.5 hours at 350°C. The beads of example 1 had a porosity of 200 m^2/g after 0.5 hour at 550°C. All the pores were about 10 nm in size.

Example 3

The following alkoxide solutions (G1, G2 and G3) were prepared using the procedure of Example 1, i.e. mixing first the four partial solutions detailed below and then finally adding the last one (5), the ingredients used being listed below:

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	<u>Ingredients</u>	<u>G1A</u>	<u>G1B</u>	<u>G2</u>	<u>G3A</u>	<u>G3B</u>
5	t.AmOH	20	20	20	12	12
	Si(OEt) ₄	34.06	34.06	20.12	32.8	32.8
	NH ₄ OH 1 N in BuOH		1.48	—	—	1.46
10	HCl 1 N in BuOH	1.48		1.2	1.46	—
15	t.AmOH	4	4	8	1.6	1.6
	Zr(OiPr) ₄ x 1.6 iPrOH	5.94	5.94	19.88	1.9	1.9
20	t.AmOH				1.2	1.2
	Al chelate				3.3	3.3
25	t.AmOH				1.8	1.8
	Ti(OiPr) ₄	—	—	—	1.98	1.98
	TEA	6	6	20	2	2
30	H ₂ O	3.26	3.26	2.84	3.26	3.26
	EtOH	54.0	54.0	47.0	60.2	60.2
35	n-BuOH	53.26	53.26	42.96	58.8	58.8
	Cyclohexane	18.0	18.0	18.0	17.6	17.6

40 After dispersing these solutions into water then adding NH₄OH as in Example 2 to catalyze the hydrolysis of the droplets, spheres were obtained which were collected and dried as indicated in the previous Examples. Filtrating beads containing 85% SiO₂ and 15% ZrO₂ were obtained with solutions G1A and G1B; the beads from G2 analyzed 50% SiO₂ and 50% ZrO₂ and the beads from G3 were 85% SiO₂, 5% ZrO₂, 5% Al₂O₃ and 5% TiO₂. The beads from G3 were particularly stable and alkali resistant. The porosity was about 0.5 g/cm³ and the pore sizes about 20 nm.

Example 4

50 A solution (PG-1) containing silicon and zirconium alkoxides was prepared as follows: a mixture of 50 g (0.24 mole) of Si(OEt)₄, 13.83 g of ethanol, 4.32 g of H₂O and 1.87 g (0.24 mmole) of a 1 N HCl-ethanol solution was heated to 60°C for 30 min; then it was cooled down to 12.5°C and 8.73 g of the zirconium isopropoxide (see compound II in Example 1) were added under dry conditions (glove-box). The mixture was stirred for 30 min and progressively heated. Volatiles started to distill off at about 82°C and, when at 100°C, dry N₂ was bubbled to drive off more solvents. At 140°, the pressure was reduced to a few Torr for 5 min, then the mixture (31.5 g) was allowed to cool. The viscosity, measured at room temperature with an UBBEHOE viscometer, was 16.5 cSt.

55 Ten ml of this solution were mixed with 3 ml t.AmOH and 3 ml cyclohexane and added dropwise at room temperature to 100 ml of a rotated (750 rpm) water solution (see the technique described in Example 1) of 1% PEG-400. The PG-1 solution dispersed well in the water-surfactant solution and, after a few min, 6 ml of concentrated (25%) aqueous ammonia were added to catalyze the hydrolysis of the alkoxides. After 60 40 min agitation, 200 ml of technical alcohol (4% H₂O) were added and, after resting for some time (2—3 hours), the supernatant liquid was syphoned off and the remaining spheres were resuspended in 130 ml ethanol; the decanting was repeated and after adding a new 100 ml ethanol portion, the dispersion was transferred to a rotavapor apparatus and evaporated at 60°/10 Torr (13333.22 Pa) for 1—2 hours. A w 65 dried lot (G1-1) of free-rolling little spheres about 200—400 μm was thus obtained.

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Example 5

Precursor alkoxide solutions (PG1-b; PG3-a; PG3-c; PG4-b) were prepared by mixing together the ingredients listed below (in g); and observing the same precautions indicated for PG1-a in the previous example, i.e. adding the reactive Zr, Al and Ti organic compounds under a dry protective atmosphere. Distillation of the excess volatile liquids was thereafter carried out like in Example 4 for PG1-a, until viscous and stable prehydrolyzed liquids were obtained which contained metris-oxane prepolymers. These solutions were storage stable and presented the advantage of being usable for making beads by dispersi n in water at any desired time.

	PG1-b	PG3-a	PG3-c	PG4-b
Si(OEt) ₄	500 (2.4 mole)	400	500	250
EtOH	136.3	109	136.3	68.2
HCl 0.1 N				
in EtOH	18.7	14.96	18.7	9.4
H ₂ O	38.9	34.56	43.2	21.6
Zr(OiPr) ₄	87.27	23.26	29.8	98.9
Ti(OiPr) ₄	-	19.37	24.2	61.8
Al(chelate)	-	40.22	50.3	128.3

Prior to dispersion into aqueous systems, the above viscous solutions were diluted with the solvents listed in the Table below in the proportions given in ml. Then the diluted solutions were subjected to dispersion into the systems and under the conditions also indicated in the following Table (units other than ml are indicated).

<u>dilution</u>	PG1-b	PG1-b	PG3-a	PG3-c	PG4-b
t.AmOH	45	45	60	45	45
Cyclohexane	22.5	22.5	40	22.5	22.5
	7.5	7.5	--	7.5	7.5
<u>Dispersion</u>					
H ₂ O	668	668	495	668	668
TWEEN 20	-	-	-	7.5	7.5
PEG 400	7.5	7.5	5	-	-
EtOH	75	75	-	75	75
Time (min)	5	5	3	5	5
rpm	520	520	750	400	400
NH ₄ OH (25%)	30	30	60	30	30
bead size (u)	100-170	100-250	<100	<170	<120
<u>Sample</u>					
identification	G1-5	G1-6	G3-1	G3-6	G4-2

Sample G4-2 had 40% of the beads in the range 100 to 170 µm and 60% in the range lower than 100 µm size. It is also noted that the addition of cyclohexane to the precursor solutions resulted in larger beads than without cyclohexane. The surface area of the beads were in the range 200-600 m²/g and the estimated pore volume about 0.1 to 0.65 cm³/g.

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Example 6

Chemical modification of porosity

Sample G1-1 of Example 4 (initial surface area close to 550 m²/g) was first hardened at 220° in air, then it was degassed hot and cooled under vacuum to 20°C and contacted (still under vacuum but slowly raising the pressure) with 70 ml of a 1:1 mixture of EtOH and 0.1 N aqueous NaOH. The beads were refluxed for 30 min, washed twice with EtOH, once with acetone and dried as usual (rotavapor). Then they were heated for 1 hour at 550° for 1 hour. The surface area had gone up to 768 m²/g but many of the spheres were broken.

A sample of G3-1 (see Example 5; original porosity 528 m²/g) was treated as sample G1-1 but with the following differences: it was subjected to two alkaline treatments, one after the first hardening at 220°C, and the second after heating to 500°C (2 hours). It finally got a last heat treatment at 580°C in air; the surface went up to 576 m²/g but some of the beads were broken.

Similar attacking effects were experienced when the alkaline solution was replaced by a mixture of 5 ml pure HNO₃ and 25 ml EtOH.

Electron micrographs of the spheres showed that the microstructure corresponds to a high packing density of very small spheres in contrast with control CPG beads (prior art) characterized by typical separated phase and leached structure (91 m²/g; pore size 15.6 nm).

Samples of lots G1-5, G1-6, G3-6 and G4-2 were treated as sample G3-1 but under milder conditions to reduce bead breaking. The alkaline solution treatment was effected (with no prior degassing and no stirring) at 60°C for 3 hours and took place a first time after hardening at 220°C and a second time after a second hardening at 500°C. Then a final heat treatment at 580°C was given. The results are shown below and indicate a reduction of effective surface area; this is due to pore enlargement and partial removal of internal pore roughness.

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Sample	Initial surface area (approximate)	Final surface area (after treatment at 580°C)
G1-5	500-550	429
G1-6	"	434
G3-6	525	512
G4-2	"	-

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The above-described bead samples were analyzed by Electron Dispersion Spectroscopy according to usual means. The results confirmed that the proportion of the various oxides in the samples are as follows:

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	Oxide content in weight %			
	SiO ₂	ZrO ₂	Al ₂ O ₃	TiO ₂
G1-5	85	15		
G3-6	85	5	5	5
G4-2	50	20	15	15

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Example 7

Samples of lots G1-5, G1-6, G3-6 and G4-2 (heat treated at 580°C) were subjected to 2 hours chemical stability tests under acid and alkaline reflux conditions.

The acid test conditions were as follows: 50 mg of beads boiled with a mixture of 15 ml aqueous HCl 1 N, 15 ml aqueous HNO₃ 1 N and 30 ml EtOH. for the alkaline test, a mixture of 35 ml aqueous 1 N NaOH and 35 ml EtOH, pH 12.4 was used. After cooling, the beads were filtered out and the filtrate was analyzed for dissolved Si, Ti and Al. A sample of CPG-3000, a commercial filtration material was tested identically for comparison purposes. The results are summarized below:

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Acid test

sample	specific area (m ² /g)	<u>weight dissolved(mg)</u>			Total fraction dissolved over specific area
		SiO ₂	TiO ₂	Al ₂ O ₃	
G1-5	429	4.62	-	0.17	2.23
G1-6	434	3.47	-	0.06	1.63
G3-6	512	3.08	2.20	1.13	2.50
G4-2	-	0.92	-	0.06	-
CPG-3000	7.8	0.77	-	-	19.74

Basic test

G1-5	429	22.66	12.4
G1-6	434	19.62	9.0
G3-6	512	6.74	2.6
G4-2	-	7.04	-
CPG-3000	7.8	49.12	1260

The above results show that the beads containing simultaneously Si, Zr, Ti and Al are much more stable than the control; for instance, in the alkali test, the control sample (CPG-3000) nearly dissolved completely.

Example 8

Gel permeation chromatography columns (5 mm calibrated glass) of about 5 ml volume were loaded with the spheres disclosed in the previous example. For doing the filling, the spheres (washed with water) were suspended in water and, after decantation, the slurries were transferred to the columns and washed with the eluting phase until a UV recorder to which the bottom of the column was connected for spectrographically analyzing the eluate showed a constant base-line absorption (Spectrophotometer used: type UV-2 of PHARMACIA). The eluting phase was either distilled water or 0.15 M phosphate buffered saline, (PBS) pH 7.4 containing 0.1% v/v sodium dodecyl sulfate (SDS). The substrates to be separated (phenol, human serum albumin (HSA) and Blue dextran) were injected at top of the column (0.1 ml of an approximately 1 g/l solution) and then eluted with the eluting phase. The eluate was analyzed spectrophotometrically as indicated.

The results are shown below in terms of volume of eluate (ml) in the successive fractions and, in brackets, the yield of the eluted substance. The controls were commercial CPG-10 SiO₂ (170 Å) beads and sephadex 675 (an organic porous medium).

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Bead sample	Eluent	Substances to be separated		
		Phenol	HSA	Blue dextran
G1-5	H ₂ O	4.7 (100)	2.9 (85)	-
	PBS	5.1 (87)	2.85 (98)	2.8 (100)
G1-6	H ₂ O	5.3 (100)	3.3 (98)	2.95 (95)
G3-6	H ₂ O	4.25 (98)	2.8 (92)	2.7 (100)
G4-2	H ₂ O	2.55 (100)	2.25 (100)	-
CPG-10	H ₂ O	5.35 (89)	3.5 (38.5)	3.4 (100)
	PBS	5.35 (100)	3.6 (99)	3.25 (100)
Sephadex	H ₂ O	7.0 (100)	2.9 (97)	2.6 (100)

The above results show that the beads of the invention have separating properties practically as good as sephadex and superior to that of commercial glass beads in the case of using water as the eluent.

The beads of the present invention can also be used for immobilizing enzymes so as to provide an enzymatically active mineral substrate usable for the catalysis of biological reactions. The binding of enzymes to the beads can be effected by usual means, i.e. a ligand having affinity for a specific enzyme to be bound. As such, alkoxysilanes carrying reactive groupings such as OH, SH, amino, isocyanato oxirane and the like are suitable as well known in the art.

Claims

1. Porous mineral or glass filtrating beads of substantially uniform spherical shape characterized in having a homogeneous metaloxane structure involving silicon oxide and Zirconium oxide and optionally at least another metal oxide selected from titanium and aluminium.
2. The porous glass beads of claim 1 having a mean size in the range of 5 to 600 μ m and a surface area in the range of 100 to 600 m²/g.
3. The porous glass beads of claim 1 having pores enlarged by treatment with alkali in the size range of 2-500 nm and a pore volume of 0.2-4 cm³/g.
4. The beads of claim 1, of which at least 80% is within \pm 20% of the average diameter size.
5. The beads of claim 1 whose surface smoothness is such that when poured by gravity dry into a tube whose diameter is not exceeding about 10 times the average bead diameter size, they slide so freely against each other that the space they will occupy corresponds practically to the minimum volume theoretically attainable.
6. A method for making the porous glass beads of claim 1 comprising the steps of
 - a) providing a mother solution of Si and Zr alkoxides and possibly one other metal alkoxide of Ti and Al;
 - b) converting said mother solution into microdroplets by usual means, e.g. atomization or dispersion;
 - c) contacting said microdroplets with a gelling solution whereby the microdroplets will be converted by hydrolysis and self-condensation into porous microspherical beads with a homogeneous metaloxane structure; and
 - d) isolating said beads and drying.
7. The method of claim 6, comprising the steps of:
 - a) providing a mother solution of Si and Zr alkoxides in a water soluble solvent, for instance a lower aliphatic alcohol;
 - b) providing a liquid dispersant phase in which solution (a) is dispersible and stirring this liquid phase sufficiently to cause (a) to be formed into droplets of substantially uniform size when added to (b);
 - c) adding (a) to (b) at a rate sufficient to provide said droplets and effecting the hydrolysis of the alkoxides contained therein with consecutive gelation of said droplets into corresponding hardened beads of condensed mixed Si and Zr hydroxides, and
 - d) separating said beads from the liquid phase and drying to achieve the desired porous mixed oxide structure for the beads.
8. The method of claim 7, wherein the mother solution (a) further contains titanium and aluminium in

the form of hydrolysable organic compounds, the resulting beads containing mixed oxides of Si, Zr, Ti and Al.

9. The method of claim 7, wherein the water soluble solvents in the mother solution (a) comprise ethanol, propanol, isopropanol, n-butanol, tert-butanol, iso-amyl alcohol and n-amylalcohol.
10. The method of claim 7, wherein the liquid phase dispersant is a neutral, acidic or alkaline water solution.
11. The method of claim 7, wherein the stirring of said dispersant liquid is effected so as to rotate said liquid and provide therein a vortex with edges sloping toward the center.
12. The method of claim 7, wherein the hydrolysis of step (c) is due to water penetrating into said droplets and hydrolyzing said alkoxides into corresponding hydroxides.
13. The method of claim 12, wherein said gelation of the material of the droplets is due to self-condensation of said metal hydroxides into corresponding metaloxane structures.
14. The method of claim 7, wherein said hydrolysis of the alkoxides is catalyzed by acids or bases incorporated in the mother solution (a) and/or the dispersant phase (b).
15. The method of claim 7, wherein the mother solution (a) is first subjected to prehydrolysis to convert the alkoxides into soluble oligomers before undertaking step (b).
16. The method of claim 15, wherein said prehydrolysis is effected by adding water and a catalyst to the mother solution (a) and thereafter distilling off the excess of this water, the result being a mother solution of increased viscosity and storage stability.
17. The method of claim 16, wherein a water insoluble solvent such as cyclohexane is added to the prehydrolyzed mother solution before undertaking the dispersion stage (b).
18. The method of claim 7, wherein the dried beads are subjected to an alkaline attack to amplify porosity.
19. The method of claim 7, wherein after drying the beads are subjected to heating between 400 and 1200°C under air to achieve consolidation.
20. A method for the separation of substances dissolved homogeneously in a solution consisting in passing this solution over a column filled with the beads according to claim 1 and successively eluting the components adsorbed on the beads with solvents of progressively changing polarity.
21. A method for immobilizing enzymes on the beads of claim 1, comprising activating the beads surface with a compound bearing a ligand for binding enzymes, such as an alkoxysilane carrying functions like OH, SH, NH₂, NCO oxirane and others, contacting the activated beads with selected enzyme preparations and isolating said beads after binding of the enzymes to the beads is effective.

Patentansprüche

1. Poröse Filtrierungs-Mineral- oder- Glaskugeln im wesentlichen einheitlicher kugelliger Gestalt, gekennzeichnet durch eine homogene metalloxane Struktur unter Einschluß von Siliconoxid und Zirkoniumoxid und gegebenenfalls mindestens einem weiteren Metalloxid ausgewählt aus Titan und Aluminium.
2. Poröse Glaskugeln nach Anspruch 1 mit einer mittleren Größe im Bereich von 5 bis 500 µm und einer Mantelfläche im Bereich von 100 bis 600 m²/g.
3. Poröse Glaskugeln nach Anspruch 1 mit durch Alkalibehandlung vergrößerten Poren mit einem Größenbereich von 2 bis 500 nm und einem Porenvolumen von 0,2 bis 4 cm³/g.
4. Kugeln nach Anspruch 1, von denen mindestens 80% im Bereich der durchschnittlichen Durchmessergröße einschließlic von ±20% liegen.
5. Kugeln nach Anspruch 1, deren Oberflächenglätte eine solche ist, daß sie, wenn sie unter dem Einfluß der Schwerkraft trocken in ein Rohr geschüttet sind, dessen Durchmesser das etwa 10fache der durchschnittlichen Kugeldurchmessergröße nicht überschreitet, so frei gegeneinander gleiten, daß der Raum, den sie einnehmen, praktisch dem theoretisch erreichbaren Minimalvolumen entspricht.
6. Verfahren zur Herstellung von porösen Glaskugeln nach Anspruch 1 mit den folgenden Schritten:
 - a) Herstellen einer Mutterlösung aus Si- und Zr-Alkoxiden und möglicherweise einem anderen Metalloxid von Ti und Al;
 - b) Umwandeln der Mutterlösung in Mikrotröpfchen durch übliche Mittel, bspw. durch Zerstäubung oder Dispersion;
 - c) Inberührungbringen der Mikrotröpfchen mit Gellösung, wodurch die Mikrotröpfchen im Wege der Hydrolyse und Selbstkondensation in poröse mikrokugelförmige Kugeln mit einer homogenen Metalloxanstruktur umgewandelt werden; und
 - d) Isolieren der Kügelchen und Trocknen.
7. Verfahren nach Anspruch 6 mit den folgenden Schritten:
 - a) Herstellen einer Mutterlösung von Si- und Zr-Alkoxiden in einem wasserlöslichen Lösungsmittel, bspw. in einem niederen aliphatischen Alkohol;
 - b) Herstellen einer flüssigen Dispergierrmittelpase, in welcher die Lösung (a) dispergierbar ist, und ausreichendes Umrühren dieser flüssigen Phase, um (a) zu Tröpfchen im wesentlichen einheitlicher Größe bei Zugabe zu (b) umzuformen;
 - c) Zugeben von (a) zu (b) in einer ausreichenden Menge zum Herstellen der genannten Tröpfchen und

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zum Bewirken der Hydrolyse der hierin enthaltenen Alkoxide mit nachfolgender Gelierung der genannten Tröpfchen in entsprechende gehärtete Kugeln von kondensierten gemischten Si- und Zr-Hydroxiden;

d) Abtrennen der genannten Kugeln aus der flüssigen Phase und Trocknen zur Erreichung der gewünschten porösen, Mischoxid-Struktur der Kugeln.

8. Verfahren nach Anspruch 7, wobei die Mutterlösung (a) weiter Titan und Aluminium in der Form von hydrolysierbaren organischen Verbindungen enthält, wodurch die sich ergebenden Kugeln Mischoxide von Si, Zr, Ti und Al enthalten.

9. Verfahren nach Anspruch 7, wobei das wasserlösliche Lösungsmittel in der Mutterlösung (a) Ethanol, Propanol, Isopropanol, n-Butanol, Tert-Butanol, Iso-Amylalkohol und n-Amylalkohol enthält.

10. Verfahren nach Anspruch 7, wobei das flüssigphasige Dispergiemittel eine neutrale, saure oder alkalische Wasserlösung ist.

11. Verfahren nach Anspruch 7, wobei das Umrühren des genannten flüssigen Dispergiemittels so bewirkt wird, daß die genannte Flüssigkeit in Umdrehung steht und hierin ein Wirbel gebildet wird, dessen Ränder in Richtung auf das Zentrum geneigt sind.

12. Verfahren nach Anspruch 7, wobei die Hydrolyse des Schritts (c) auf dem Eindringen von Wasser in die genannten Tröpfchen und dem Hydrolysieren der genannten Alkoxide in entsprechende Hydroxide beruht.

13. Verfahren nach Anspruch 12, wobei die genannte Gelierung des Materials der Tröpfchen auf der Selbstkondensation der genannten Metallhydroxide in entsprechende metalloxane Strukturen beruht.

14. Verfahren nach Anspruch 7, wobei die genannte Hydrolyse der Alkoxide durch Säuren oder Laugen, die in der Mutterlösung (a) und/oder der Dispergiemittelphase (b) inkorporiert sind, katalysiert wird.

15. Verfahren nach Anspruch 7, wobei die Mutterlösung (a) zunächst einer Vorhydrolyse ausgesetzt wird, um die Alkoxide in lösliche Oligomere umzuwandeln, bevor der Schritt (b) durchgeführt wird.

16. Verfahren nach Anspruch 15, wobei die genannte Vorhydrolyse durch Zugabe von Wasser und einem Katalysator zu der Mutterlösung (a) und durch hieran anschließendes Abdestillieren des Überschusses dieses Wassers bewirkt wird, wobei das Ergebnis eine Mutterlösung erhöhter Viskosität und Lagerstabilität ist.

17. Verfahren nach Anspruch 16, wobei ein wasserunlösliches Lösungsmittel, wie Cyclohexan, der vorhydrolysierten Mutterlösung zugegeben wird, bevor der Dispersionsschritt (b) durchgeführt wird.

18. Verfahren nach Anspruch 7, wobei die getrockneten Kugeln einem Alkaliangriff ausgesetzt werden, um die Porosität zu vergrößern.

19. Verfahren nach Anspruch 7, wobei nach dem Trocknen die Kugeln einer Aufheizung zwischen 400 und 1200°C unter Luft ausgesetzt werden, um eine Verfestigung zu erreichen.

20. Verfahren zur Abscheidung von homogen in einer Lösung gelösten Substanzen, bestehend in dem Hinüberführen dieser Lösung über eine mit den Kugeln nach Anspruch 1 gefüllte Säule und anschließendes Auswaschen der auf den Kugeln adsorbierten Komponenten mit progressiv ihre Polarität verändernden Lösungsmitteln.

21. Verfahren zum Immobilisieren von Enzymen auf den Kugeln nach Anspruch 1, durch Aktivieren der Kugeloberfläche mit einer Verbindung, die einen Ligand zum Binden von Enzymen trägt, wie bspw. ein Alkoxisilan, das Funktionen wie OH, SH, NH², NCO-Oxirane und andere übernimmt, durch Kontaktieren der aktivierten Kugeln mit ausgewählten Enzymbereitungen und durch Isolieren der Kugeln, nachdem das Binden der Enzyme an den Kugeln wirksam ist.

45 Revendications

1. Perles filtrantes en matière minérale ou en verre de forme pratiquement uniformément sphérique, caractérisées par une structure métalloxanique homogène à base d'oxydes de silicium et de zirconium et, facultativement, d'au moins un autre oxyde métallique choisi parmi le titane et l'aluminium.

2. Perles de verre suivant la revendication 1, de taille moyenne située dans la gamme de 5 à 500 µm et d'aire superficielle spécifique dans la gamme de 100 à 600 m²/g.

3. Perles de verre suivant la revendication 1, dont les pores, agrandis par traitement à l'alcali, sont situés dans la gamme de 2-500 nm et présentent un volume de pores de 0,2 à 4 cm³/g.

4. Perles suivant la revendication 1, dont au moins 80% ont une taille correspondant au diamètre moyen ±20%.

5. Perles suivant la revendication 1, présentant une surface suffisamment lisse pour que, lorsqu'on en verse par gravité dans un tube de diamètre ne dépassant pas 10 fois le diamètre moyen des perles, elles glissent si librement les unes contre les autres que l'espace qu'elles occupent correspond pratiquement au volume théorique minimal.

6. Procédé pour fabriquer des billes de verre poreux suivant la revendication 1, caractérisé par les étapes suivantes:

a) on prépare une solution mère d'alcoylates de Si et Zr et, éventuellement, un alcoylate d'un autre métal tel que Ti et Al;

b) on transforme cette solution mère en microgouttelettes par les moyens habituels, notamment par atomisation ou dispersion;

c) on met ces microgouttelettes en contact avec une solution gélifiante, de manière à convertir ces microgouttelettes par hydrolyse et condensation interne en micropores sphériques poreuses de structure métalloxanique homogène; et

d) on sépare ces perles et on les sèche.

5 7. Procédé suivant la revendication 6, caractérisé par les étapes suivantes:

a) on prépare une solution mère d'alcoylates de Si et Zr dans un solvant hydrosoluble, par exemple un alcool aliphatique inférieur;

b) on prépare une phase liquide de dispersion dans laquelle la solution (a) est dispersible et on agite cette phase liquide de manière suffisante pour que lorsqu'on ajoute (a) à (b), elle se transforme en

10 gouttelettes de tailles pratiquement uniformes;

c) on ajoute (a) dans (b) à une vitesse suffisante pour que lesdites gouttelettes se forment et que s'effectue l'hydrolyse des alcoylates qu'elles contiennent ainsi que leur durcissement consécutif en perles constituées d'un mélange d'hydroxydes de Si et Zr condensé; et

d) on sépare ces perles de la phase liquide et on les sèche pour leur conférer la structure poreuse

15 désirée d'oxydes mixtes.

8. Procédé suivant la revendication 7, dans lequel la solution mère (a) contient encore du titane et de l'aluminium sous forme de composés organiques hydrolysables, les perles qui en résultent contenant des oxydes mixtes de Si, Zr, Ti et Al.

9. Procédé suivant la revendication 7, dans lequel les solvants hydrosolubles de la solution mère (a) sont compris parmi éthanol, propanol, isopropanol, n-butanol, tert.butanol, alcool isoamyle et alcool n-

20 amylique.

10. Procédé suivant la revendication 7, dans lequel la phase liquide de dispersion est une solution aqueuse neutre, acide ou alcaline.

11. Procédé suivant la revendication 7, dans lequel on fait tourner ce liquide de dispersion par

25 agitation, de manière que se forme dans celui-ci un vortex dont les bords sont inclinés vers le centre.

12. Procédé suivant la revendication 7, dans lequel l'hydrolyse de l'étape (c) est due à l'eau qui pénètre dans lesdites gouttelettes et qui provoque l'hydrolyse desdits alcoylates en hydroxydes correspondants.

13. Procédé suivant la revendication 12, dans lequel la gélification de la matière des gouttelettes provient de l'autocondensation desdits hydroxydes métalliques qui conduit à la formation des structures

30 métalloxaniques correspondantes.

14. Procédé suivant la revendication 7, dans lequel ladite hydrolyse des alcoylates est catalysée par des acides ou des bases incorporés à la solution mère (a) et/ou à la phase (b) de dispersion.

15. Procédé suivant la revendication 7, dans lequel la solution mère (a) est tout d'abord soumise à une

35 préhydrolyse, de manière à convertir les alcoylates en oligomères hydrosolubles avant que soit entreprise l'étape (b).

16. Procédé suivant la revendication 15, dans lequel on effectue ladite préhydrolyse en ajoutant de l'eau et un catalyseur à la solution mère (a) et, après cela, en distillant l'excès de cette eau, ce qui a pour effet d'augmenter la viscosité et la stabilité au stockage de cette solution mère.

17. Procédé suivant la revendication 16, dans lequel on ajoute à la solution mère préhydrolysée solvant

40 insoluble dans l'eau avant de la soumettre à l'étape (b) de dispersion.

18. Procédé suivant la revendication 7, dans lequel on soumet les perles séchées à une attaque alcaline afin d'amplifier leur porosité.

19. Procédé suivant la revendication 7, dans lequel, après leur séchage, on soumet les perles à un

chauffage entre 400 et 1200°C afin de les consolider.

20. Procédé pour séparer des substances dissoutes de manière homogène dans une solution, suivant lequel on fait s'écouler cette solution dans une colonne remplie des perles suivant la revendication 1, et qu'on procède à des éluions successives des composants adsorbés sur les perles au moyen de solvants de

45 polarités variant progressivement.

21. Procédé pour immobiliser des enzymes sur des perles suivant la revendication 1, selon lequel on active la surface des perles au moyen d'un composé comportant un ligand apte à fixer des enzymes, par exemple un alcoxyasilane porteur de fonctions telles que OH, SH, NH₂, NCO, oxirane ou autres, on met en contact les perles avec des préparations choisies d'enzymes et on sépare lesdites perles après que la fixation des enzymes sur celles-ci soit achevée.

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